

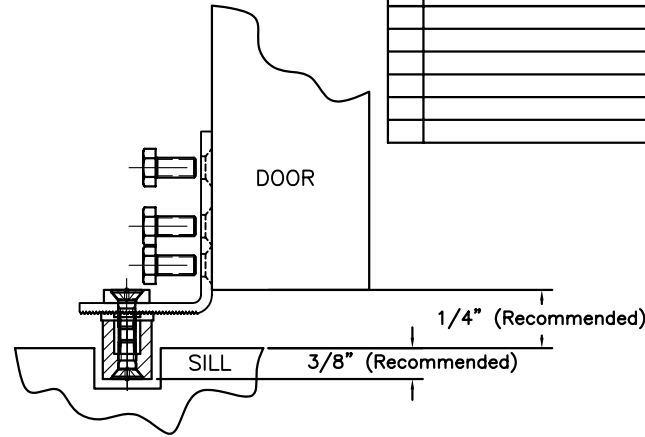
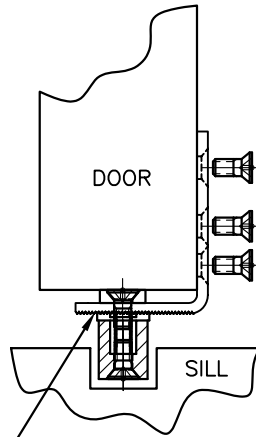
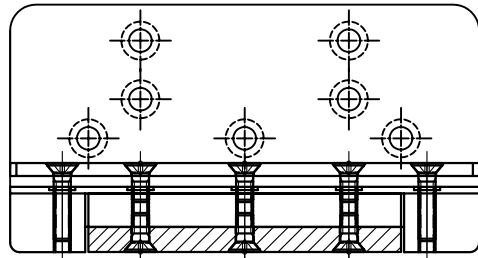
4

3

2

1

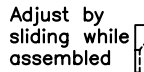
REV	DESCRIPTION	APPROVED	DATE
00	PRELIMINARY	RR	12/12/08



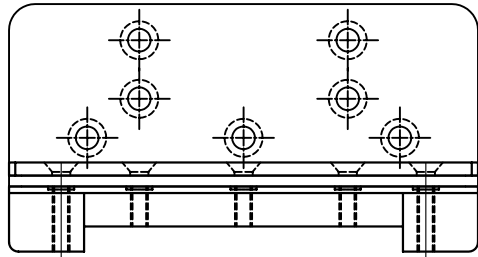
Mark Location



Locktite Threads During Final Assembly



Adjust by sliding while assembled

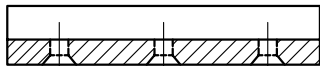


TOP PLATE

GIB BRACKET

GUIDE BAR

GIB INSERT



Locktite Threads

(Nylon Gib is pre-assembled with locktite, do not remove unless replacing gb insert, re-apply locktite during maintenance.)

1. Loosen the center screw on the Enforcer to allow the gib assembly to move front to back to permit adjustment
2. Place gib in sill and align with existing holes in door, or align and mark hole locations for pilot drilling
3. Mark with a marker the location of the Guide Bar for final assembly.
4. Slide guide assembly out, apply locktite to each of the 5 top fasteners as shown on drawing, adjust guide assembly to location previously marked, securely tighten the 5 fasteners down ensuring the serrations on the Gib Bracket are inter-locked with the serrations on the Guide Bar. Serrations must be parallel. (Warning!!! Failure to properly align the serrations on mating parts could cause damage.)
5. Slide guide assembly back in place and bolt to door using all 7 supplied fasteners.
6. Ensure door slides smoothly and gib has no interference.

*NOTE - Failure to follow these instructions can result in loosening of the guide assembly, which could cause serious injury or death due to the doors not being securely held in door sill groove.

**RECOMMENDED INSPECTION -Guide assembly should be checked at least monthly for tightness of all fasteners and wear of nylon gib.

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QTY. REQ'D	ITEM NO.	PART OR IDENTIFYING NUMBER	DESCRIPTION
INSTRUCTIONS			
APPROVED		DATE	
DRAWN BY RR		12/12/08	
PRCD. LCC		12/12/08	
ENR. RR		12/12/08	
MATERIAL		Q.A.	
FINISH		MEMT.	
THIRD ANGLE PROJECTION			
SIZE B		FILE	DWG NO
SCALE 1:1		SEES-ENF-INSTAL-DR	00
SHEET 1 OF 1			REV

ALL DIMENSIONS ARE IN INCHES UNLESS OTHERWISE SPECIFIED
 X = ±.030
 XX = ±.010
 XXX = ±.005
 ANGLES = ±1°
 DO NOT SCALE DRAWING

SEES SOUTHERN ELEVATOR & ELECTRIC SUPPLY
 2781 W. MCNAB RD.
 POMPANO BCH., FL. 33069
 WWW.SEESINC.COM

SEES-ENFORCER-INSTRUCTIONS
INSTAL INSTRUCTIONS

4

3

2

1

D

D

C

C

B

B

A

A